

540

DART AEROSPACE LTD	Work Order:	24200
Description: Cross Bolt Spacer	Part Number:	D2649
Drawing: D2649 Rev. B1 RF 02/06/13	Qty:	1006

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	JK	05/09/06	1000
2	CNC-CELL	Machine as per folio FA 215 on cobra machine. Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch M18730	ML	05/10/26	1006
3	QC	Inspect Level 2	ML	05/10/26	1006
4	QC	Inspect Level 8	EP	05/10/26	1006
5	STORES	Identify and stock	PU	05/10/26	1006
6	EXPEDITING	Close W/O Inspect level 21 Cost / part: .60 SUT 05/10/27 1006	JK	05/10/27	1006

Rev	Date	Change	Revised By	Approved
E	01.04.20	In-house process	EC	
F	02.03.26	Added turning on Cobra	NG	
G	02.04.04	Added inspect level 8	NG	03-04-05

RELEASED

03/04/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	24600
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649	Rev: B1	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <i>gml</i>	Audited by: <i>Ep</i>	Prototype Approval: N/A
Date: <i>05/10/25</i>	Date: <i>05/10/25</i>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	AT

RELEASED

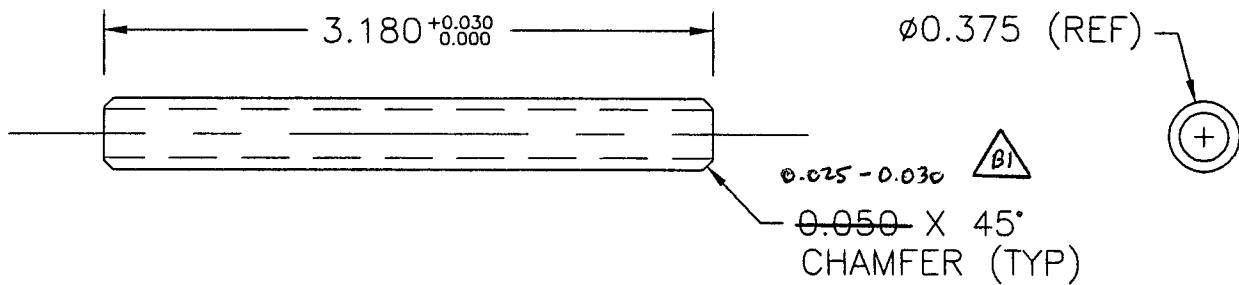
04.05.04 74





DESIGN <i>DK</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DK</i>	APPROVED <i>BW</i>	DRAWING NO. D2649 REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER SCALE 1:1
A	97.03.25	NEW ISSUE
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER
B1	<del>RP</del> 02.06.13	REDUCE CHAMFER PER TSR 1246.

RELEASED  
98.01.20 DS



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ENGINEERING

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SUBJECT TO AMENDMENT  
BY THE ENGINEER

WORK ORDER

NO. 274200

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburySep 02, 2005  
09:01 am

Work Order No : 0024200  
 Project Name : D2649  
 Project For : WK540  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2649  
 Description : Crossbolt Spacer  
 Manufactured : Yes  
 Amount Req'd : 1000  
 Amount Done : 0  
 Start Date : 09-01-05  
 Est Finish Date : 10-06-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00

Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00